



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2646GB
Job Sheet 207683



Part No: D2646GB

Job Qty: 10 pcs

Part Name: Aft Cap, Gloss Black



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/3/20

Job Tracking No:

Due Date: 3/31/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG D2646 REV.C IPP REV:A 19.06.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Rework - 1 - Startup	10 pcs	3/31/20		0.00	5.00	Handfinish - 4 - 1		
							Handfinish - 4 - 10		
							Handfinish - 4 - 11		
							Handfinish - 4 - 12		DAS 41 MAR 11 2020
							Handfinish - 4 - 13		
							Handfinish - 4 - 14		
							Handfinish - 4 - 15		
							Handfinish - 4 - 2		
							Handfinish - 4 - 3		
							Handfinish - 4 - 4		
							Handfinish - 4 - 5		
							Handfinish - 4 - 6		
							Handfinish - 4 - 7		
							Handfinish - 4 - 8		
							Handfinish - 4 - 9		
120	SprayPaint	10 pcs	3/31/20		0.00	0.00	Spray Paint - 1 - B4B		DAS 41 MAR 11 2020
130	QC 14	10 pcs	3/31/20		0.00	0.00	QC 14 - 15		DAS 41 MAR 11 2020
180	Small Fab - 3 - B4B	10	3/31/20		0.00	0.40	Small Fab - 1 - B4B		DAS 41 MAR 11 2020
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		
							Small Fab - Various 1 - B4B		
190	QC 5	10 pcs	3/31/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S260597



Part: D2646GB

Job No: 207683

Serial No/Batch: S260597

Revision: C

				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	MAR 2 0 2020
				QC 5 - 61	
				QC 5 - 81	
200 Packaging 3-1 - Stock - B4B	10 ✓ pcs	3/31/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	DAS 40 FP001 80 9-89
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	MAR 2 3 2020
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
210 QC 21 - SA	10 ✓ pcs	3/31/20	0.00 0.00	QC 21 - SA - 21 ✓	FP001
				QC 21 - SA - 70	
				QC 21 - SA - 53	MAR 2 3 2020

Part Op 110 - PULL FROM STOCK AND SCUFF
 Descriptions: 120 - PAINT GLOSS BLACK BATCH: 5210653

130 - QC14- Inspect Spray Paint
 180 - (Small Fab) Install inserts as per Dwg D2646
 190 - (QC5- Inspect part completeness to step on W/O)
 200 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001
 210 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2646	Aft Cap	10 pcs (1 ea)	110-Rework - 1 - Startup	5255631(4) 5242398(6)
ALS7-1032-130	Rivnut	20 Ea (2 ea)	180-Small Fab - 3 - B4B	5260509

Job Allocations

015023

Operation	Component Part	Required	Inventory	Allocated
110-Rework - 1 - Startup	D2646	10	48	0
180-Small Fab - 3 - B4B	ALS7-1032-130	20	158	0

Part Specifications

Specifications could not be found.

Plex 3/3/20 8:10 AM dart.lacelle.linda